

Technical specification

Specification	31444-44719	-	07 June 2022	Transmitter	Monique den Uijl
Drawing number	P005203	V	1	Article number	31444
Product	Die-cuts			Customer reference	1730385-000 BØLGEPERGAMENT 500X640MM

Composition				Yes	No
Code	EOffKboEOff464/f	Recycled	gr / m ²	Printing	<input type="checkbox"/> <input checked="" type="checkbox"/>
Inner liner	greaseproof brown FF	n	38	Ovenable	<input type="checkbox"/> <input type="checkbox"/>
Fluting	KLB - food contact	N	60	Lacker	<input type="checkbox"/> <input type="checkbox"/>
Outer liner	greaseproof brown FF	n	38	Printproof present	<input type="checkbox"/> <input type="checkbox"/>
Fluting	F			Printing code	
Glue	On basis of wheat food approved		10	Remarks	
Weight per m2	160 Gr				
Weight per 1000 pieces	52,26 Kg				

Sizes	L	B			Length direction	Cross direction
Blank size	640	x	500	mm		
					Tolerance in dimensions	±2mm
					Tolerance in warp	2%

Properties	Yes	No	Value		
Direct food contact	<input checked="" type="checkbox"/>	<input type="checkbox"/>		Usage	Insert for baking tray
Ovenable	<input checked="" type="checkbox"/>	<input type="checkbox"/>	°C range	-40 - 220 °C	
Migration report present	<input checked="" type="checkbox"/>	<input type="checkbox"/>		Certification conditions	Ref: Statement of compliance
Greaseproof	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Value	KIT 7	RE30974
Recycled	<input type="checkbox"/>	<input checked="" type="checkbox"/>			
FSC	<input type="checkbox"/>	<input checked="" type="checkbox"/>			

Packaging			Yes	No
Pallet	112x112 one way		<input type="checkbox"/>	<input type="checkbox"/>
Carton	EN		4000	
			1	
Stretchfilm	<input checked="" type="checkbox"/>	<input type="checkbox"/>	# per pallet	4000
Strapping	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Weight per pack	209,04 Kg
Corner protection	<input checked="" type="checkbox"/>	<input type="checkbox"/>		
Cover sheets	<input checked="" type="checkbox"/>	<input type="checkbox"/>		
Plastic bag	<input type="checkbox"/>	<input checked="" type="checkbox"/>	Outsourced production optional	<input type="checkbox"/> <input checked="" type="checkbox"/>
			Storage and shelf life	Store dry and frost proof. Minimum life duration 1 year after production date as indicated on labels

Ref: Declaration of Compliance

Dear Sir, Madam

We herewith declare for the following products :

Specification 31444-44719
Customer reference 1730385-000 BØLGEPERGAMENT 500X640MM
Composition EOffKboEOff464/f
Usage Insert for baking tray

version 8, sept 2021

Specifics	Yes	No
EC nr. 1935/2004, including 80/590/EEC and 89/109/EEC	<input checked="" type="checkbox"/>	<input type="checkbox"/>
EC nr. 2023/2006 & Warenwet NL (Warenwetregeling verpakkingen en gebruiksartikelen)	<input checked="" type="checkbox"/>	<input type="checkbox"/>
EC nr. 10/2011 and its amendments	<input type="checkbox"/>	<input checked="" type="checkbox"/>
BRCGS-Packaging Materials (certificate available at: www.pillopak.nl)	<input checked="" type="checkbox"/>	<input type="checkbox"/>
Glutine free according to EU legislation	<input checked="" type="checkbox"/>	<input type="checkbox"/>
Contains Bisphenol A	<input type="checkbox"/>	<input checked="" type="checkbox"/>
Use of recycled material	<input type="checkbox"/>	<input checked="" type="checkbox"/>
Outsourced production steps by approved suppliers	<input type="checkbox"/>	<input checked="" type="checkbox"/>
Use of fluorinated substances in our production process	<input type="checkbox"/>	<input checked="" type="checkbox"/>
Use of fluorinated substances in our raw materials	<input type="checkbox"/>	<input checked="" type="checkbox"/>
Contains PFOA and/or PFOS above EU limits (environmental)	<input type="checkbox"/>	<input checked="" type="checkbox"/>

Foodsafety is based on foodsafety of raw materials and additional tests on the complex (by productgroup and worst case) by an external laboratory.

Specific customer product tests are possible, but may lead to additional costs.

Please feel free to contact us for any additional information.



Disclaimer Food safety documentation

PilloPak and food safety

In order to comply to food safety on her products meant for the food market, PilloPak has taken the following steps:

1. Risk analysis on production process and facilities.
2. Risk analysis on raw materials, packing materials, etc based on the specific use.
3. Migration tests on worst cases in the different product groups.

The analysis on production and facilities are risk assessments conducted yearly within our BRCGS Packaging Materials certification program.

PilloPak takes food safety very serious and complies with European law and legislation (depending on the product), such as EU guideline 1935/2004, the German BfR guidelines, the Plastics guideline (10/2011) for test methods and conditions, the Dutch Warenwet, the Swiss Ordinance and EUPIA-guidelines.

Since our products are used in different applications (such as ovenable applications), we also have to consider the specific usage. All these decisions are being made in close cooperation with the knowledge and expertise of an international external lab.

To prove compliance we start with the status on the raw materials. We carefully select our suppliers and ask them for statements on their products, regarding the previously mentioned risk analysis, legislations and guidelines. As we produce only customer based products, our range of products is very large, which forces us to do migration tests on groups of products. We define a worst-case based on paperweight and used qualities and have this tested on overall migration and when applicable specific migration. Finally yet importantly, we ask certification bodies to audit, review and certify our plant. PilloPak has an ISO 9001 and BRCGS Packaging Material certificate, together with several other certificates regarding different topics.

In order to comply, PilloPak has developed several documents to prove the steps taken.

Disclaimer

In recent times, we notice that more and more customers develop questionnaires and self-assessments in which all packaging materials are addressed as one. Since paper, aluminium and plastics, etc. are quite different materials with different legislation, we have to spent a lot of time ruling out questions, which are not even related to our materials. A time consuming matter, which we would like to keep as low as possible, so we do not have to charge you with extra costs.

For this reason we have decided to fill out the forms to the best of our knowledge, but we cannot accept responsibility for errors of judgment, interpretation or mistakes.

Of course you can always hold us accountable for our own documentation. We count on your understanding.

Kind regards,

PilloPak BV
Eerbeek, september 2021

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